

EXOLON® GP-TDS

Solid polycarbonate sheet

Master of
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May 2021



Your benefits:

- excellent weathering resistance
- extreme impact strength
- good fire rating
- thermoformable

Exolon® UV sheets are made from clear-transparent polycarbonate sheets with UV protection on both sides. They are the perfect choice for a long service life owing to their good weathering resistance. These attributes are backed up by our 10-year guarantee on weathering resistance and a 10-year guarantee on retaining their mechanical properties.

Applications:

Exolon® UV is ideal for outdoor applications:

- covered walkways and bus shelters
- barrel vaults and skylights (also thermoformed)

Available sizes:

Exolon® UV is available in thicknesses of 2 – 15 mm and in the following sizes; other sizes, colors and sheet thicknesses on request.

Colors:

clear 2099
white 2130
white 2150
bronze 2850
grey 2760
blue 2550
green 2650

Sizes (Standard):

3,050 x 2,050 mm
6,110 x 2,050 mm

	Test Conditions	Typical values ⁽¹⁾	Unit	Standard
PHYSICAL				
Density	water at 23 °C	1200	kg/m ³	ISO 1183-1
Water absorption saturation	23 °C, 50% relative humidity	0.30	%	ISO 62
Water absorption equilibrium	Procedure A	0.12	%	ISO 62
Refractive index		1.587	–	ISO 489
MECHANICAL				
Tensile modulus	1 mm/min	2350	MPa	ISO 527-1,-2
Yield stress	50 mm/min	> 60	MPa	ISO 527-1,-2
Yield strain	50 mm/min	6	%	ISO 527-1,-2
Nominal strain at break	50 mm/min	> 50	%	ISO 527-1,-2
Flexural modulus	2 mm/min	2350	MPa	ISO 178
Flexural strength	2 mm/min	90	MPa	ISO 178
Charpy impact strength	23 °C, unnotched	non-break	kJ/m ²	ISO 179-1eU
Charpy impact strength	23 °C, 3 mm, notched	80P	kJ/m ²	ISO 179-1eA
Izod impact strength	23 °C, 3.2 mm, notched	70P	kJ/m ²	ISO 180-A
THERMAL				
Vicat softening temperature	50 N, 50 °C/h	148	°C	ISO 306
Thermal conductivity	23 °C	0.20	W/(m.K)	ISO 8302
Coefficient of linear thermal expansion	23 to 55 °C	0.65	10 ⁻⁴ /K	ISO 11359-1, -2
Temperature of deflection under load	1.80 Mpa	128	°C	ISO 75-1, -2
Temperature of deflection under load	0.45 Mpa	140	°C	ISO 75-1, -2
ELECTRICAL				
Electrical strength	1 mm	34	kV/mm	IEC 60243-1
Volume resistivity		1E14	Ohm.m	IEC 60093
Surface resistivity		1E16	Ohm	IEC 60093
Relative permittivity	100 Hz	3.1	–	IEC 60250
Relative permittivity	1 MHz	3.0	–	IEC 60250
Dissipation factor	100 Hz	5	10 ⁻⁴	IEC 60250
Dissipation factor	1 MHz	95	10 ⁻⁴	IEC 60250

⁽¹⁾ These values are measured on injection molded samples, and are not intended for specification purposes.



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Exolon Group S-Line, the standard product line, represents a range of certified quality products which offer the reliable solution for most applications.

Light Transmission: Test Method according to DIN 5036.

The stated thicknesses are not all available as standard. Please ask us for more information. The stated values are typical values only.

Light transmission %	0.75	1	1.5	2	3	4	5	6	8	10	12	15
Exolon® GP clear 099	90	90	89	89	88	87	87	86	85	83	82	80
Exolon® NR clear 099		83	83	82	82	80						
Exolon® GP white 130				40	30	23	18	13				
Exolon® GP white 150				60	50	40	33	28	20			

Available sizes: Exolon® sheets are available in thicknesses of 0.75 – 15 mm and in the following sizes; other sizes, colors and sheet thicknesses on request.

Colors:

Exolon® GP clear 099

Exolon® GP white 130

Exolon® GP white 150

Exolon® NR clear 099

Exolon® FG clear 099

Sizes (standard):

2,050 x 1,250 mm

3,050 x 2,050 mm

Permanent Service Temperature: The permanent service temperature without load is approx. 120 °C.

Fire Rating (*):

Country	Standard	Rating	Thickness	Color
Europe	EN 13501-1	B s1 d0 B s1 d0 B s2 d0	1 – 3 mm 1 – 6 mm 1 – 6 mm	GP white 150 GP clear 099 GP all colors except 150
France	NF P 92-501&505	M2	1 – 15 mm	GP clear 099
USA	UL94	V2 HB V0	0,75 – 1,4 mm ≥ 1,5 mm ≥ 10 mm	GP all colors GP all colors GP clear 099

Glow wire flammability index, IEC 60695-2-12, in °C (*):

	0.75	1	1.5	2	3	4	5	6	12
Exolon® GP clear 099	850	850	800	800	850	960		960	960
Exolon® GP white 130				900	960	960			
Exolon® GP white 150				960	960				

(*) Fire certificates could be limited in time and scope, always check if the mentioned certificate is valid for the purchased Polycarbonate sheet type at the date of delivery. Polycarbonate sheets may change their fire behavior due to ageing and weathering. The indicated fire rating was tested on new / unweathered Product in accordance with the indicated fire classification standards.

Impact Resistance:

Country	Standard	Rating	Thickness	Colour
Europe	DIN EN ISO 23125 DIN EN 12417 DIN 356	A2 – C2 87 – 150 m/s P5A	4 – 12 mm 4 – 12 mm ≥ 4 mm	GP clear 099 GP clear 099 GP clear 099



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